

CERTIFICATE

The Company

B. Heynck GmbH Bergbau- und Industriehydraulik

Ruenhorst 31
46395 Bocholt
GERMANY

fulfils the welding quality requirements for welding acc. to

DIN EN ISO 3834-2

in the extent specified scope on the reverse side.

Certificate No.: 2018.5541a
Period of validity: validity 2021-10-04 until 2024-10-03
Issued on: 2021-10-01
Klotzki/KK

Body of certification
GSI - Gesellschaft für Schweißtechnik
International mbH
Niederlassung SLV Duisburg



Dipl.-Ing. Mährlein

Scope of the certificate

2018.5541a

Area of Application: Manufacturing of hydraulic cylinders
and machine components

Welding processes: 121
135 partly mechanized
135 fully mechanized
138 partly mechanized

Parent materials: S235, S275, S355 acc. to DIN EN 10025
S460Q - S690Q acc. to DIN EN 10025-6
S770Q acc. to material sheet 292R (Mannesmann)
25CrMo4 acc. to DIN EN 10083
32HA-C370 acc. to material sheet R-1 (Huta Czeszchowa)

Welding supervisor: Heynck, Thomas, born 1970-01-24, EWE
(Name, surname, date of birth, qualification)

Deputy: Scharnowski, Dirk, born 1965-11-05, EWS
(Name, surname, date of birth, qualification)

Remarks: -
(extensions/restrictions)